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**PATENT**  
**Dkt. 3123-552 (STL07651)**

**IN THE UNITED STATES PATENT AND TRADEMARK OFFICE**

In re Application of: **David D. Brause, Todd M. Morton and Tave J. Fruge**  
Assignee: **MAXTOR CORPORATION**  
Application No.: **10/791,150** Group No.: **1791**  
Filed: **March 2, 2004** Examiner: **Jeffrey M. Wollschlager**  
For: **FIXTURELESS MANUFACTURE OF** Notice of Allowance mailed: **8/4/09**  
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**Commissioner for Patents**  
**P. O. Box 1450**  
**Alexandria, VA 22313-1450**  
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**AMENDMENT AFTER NOTICE OF ALLOWANCE (37 CFR 1.312(a))**

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Sir:

Please amend the above identified United States patent application as indicated on the following pages.

**Amendment to the Specification** begins on page 2.

**Amendments to the Drawings** begin on page 3.

**Remarks** begin on page 4.

An **Appendix**, including 9 Replacement Sheets of drawings is attached following page 5 of this paper.